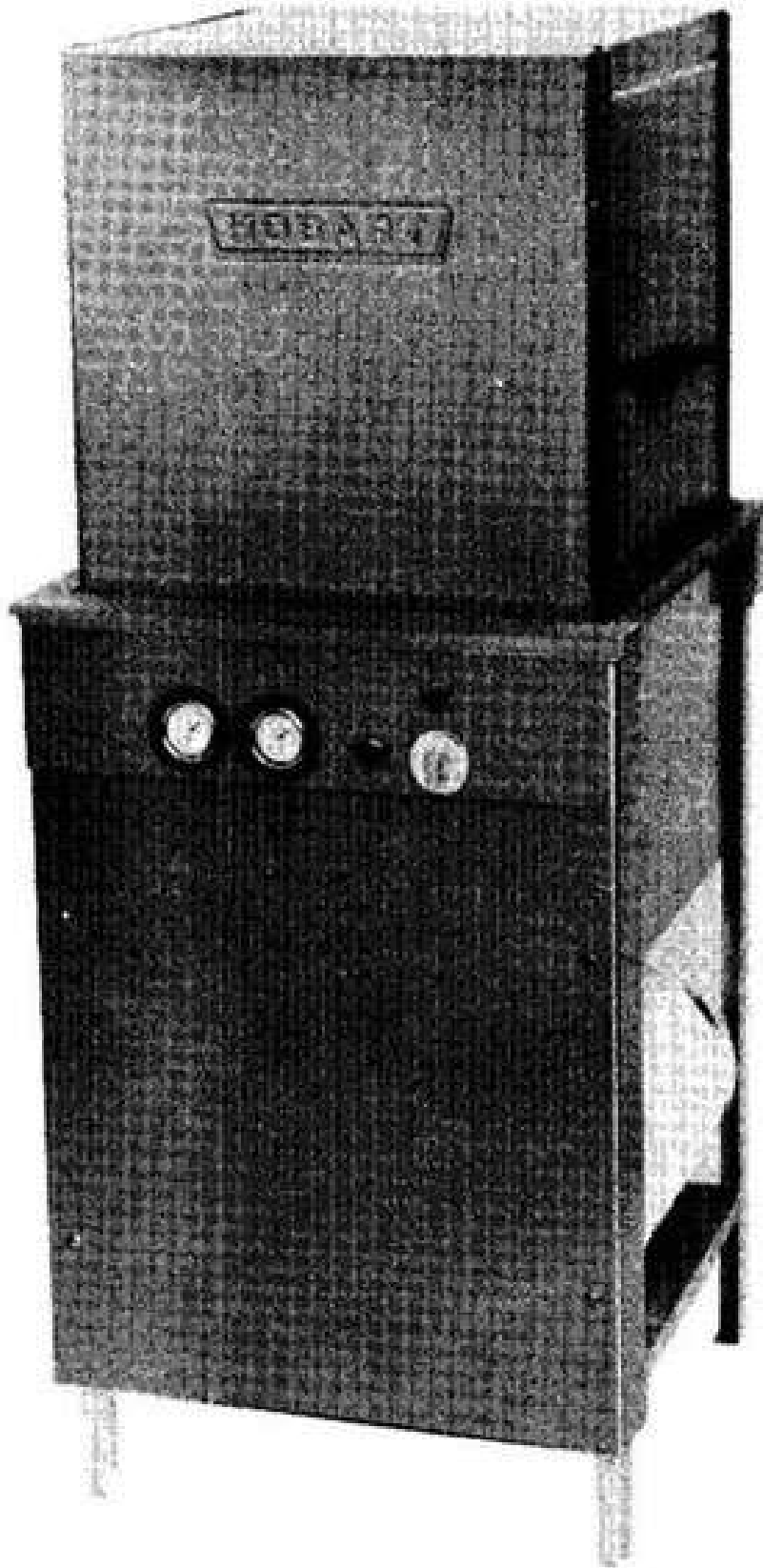


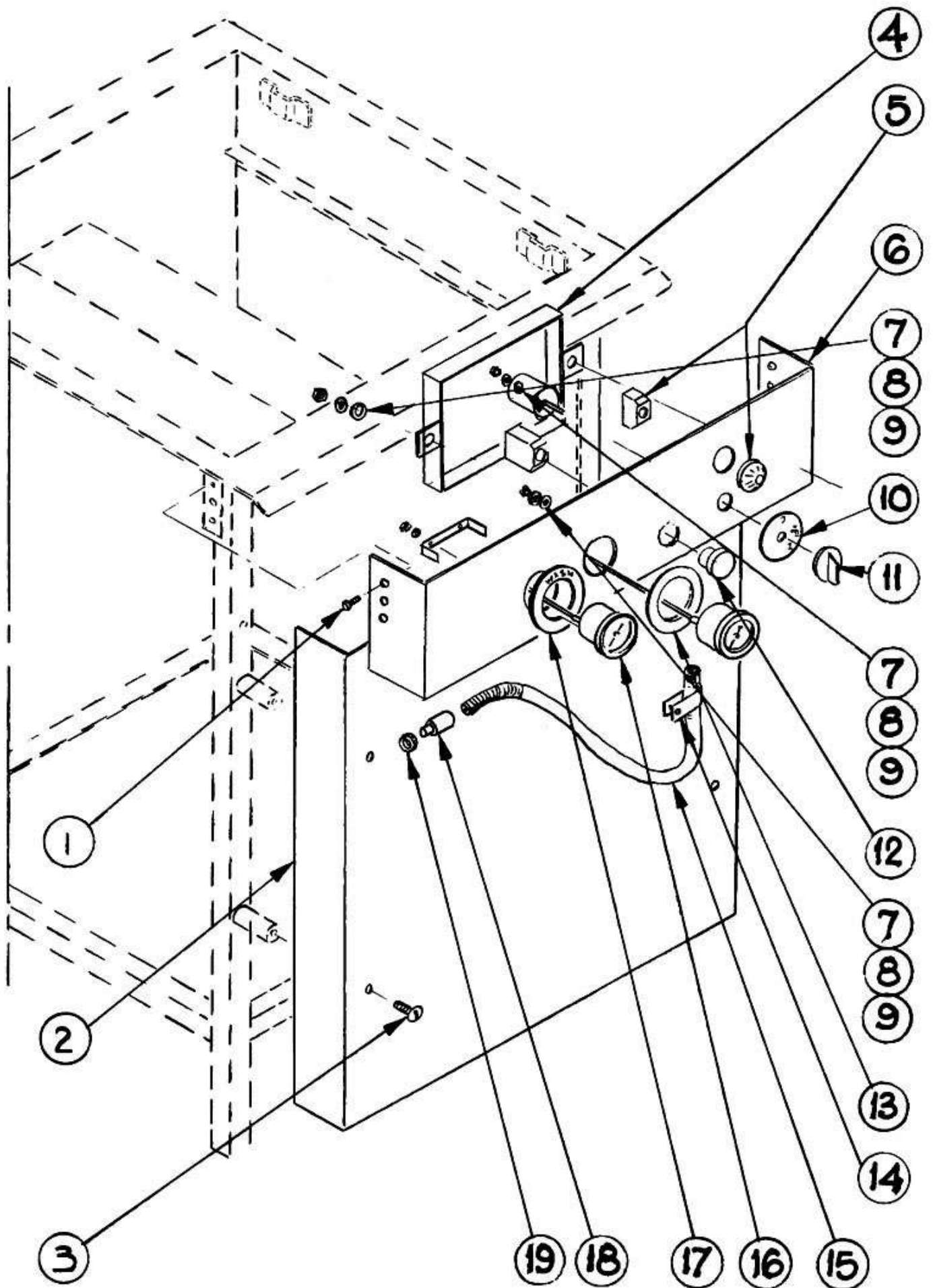
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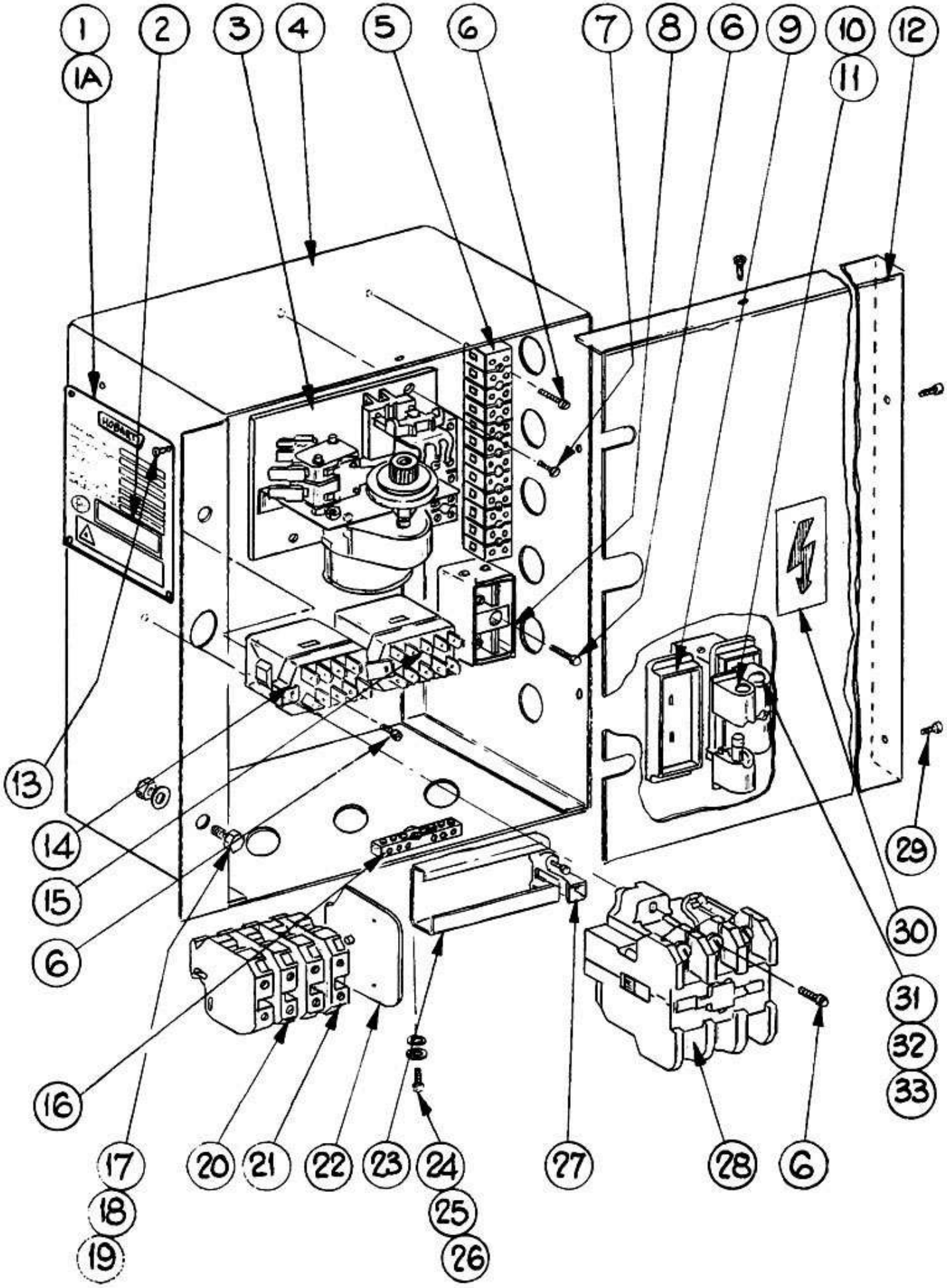
**SM8-E**

ML 25390

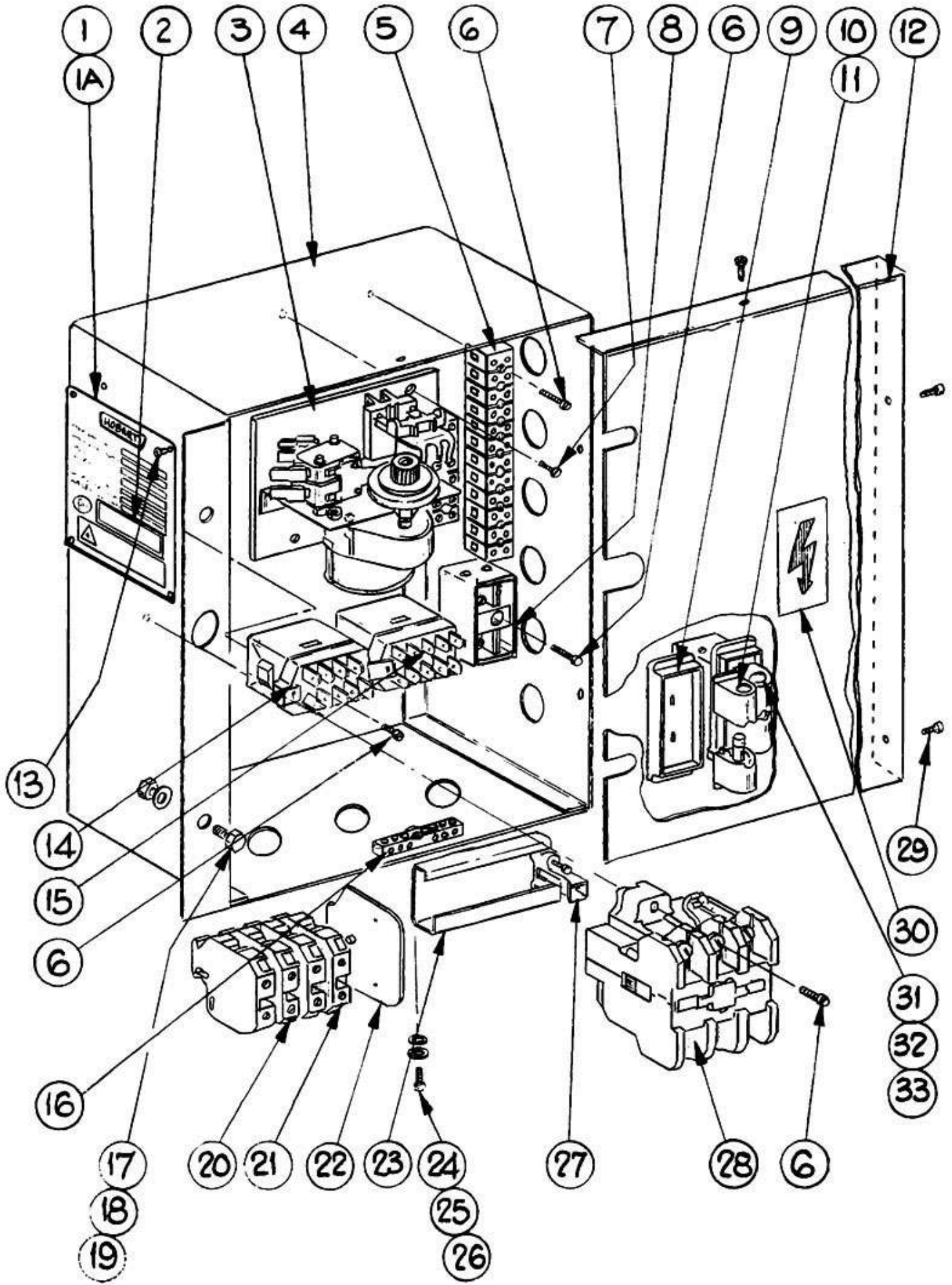
ML 25398



Key No.	Part No.	Part Name	Qty.
1		SCM-E-12-5 Screw M5 x 12 CSK.HD.	4
2	D136636	Front Panel	1
3		SCM-E-13-15 Screw M6 x 12 Mushroom HD.	4
4	D137955	Switch Insulation	1
5	B146957 B228499-1	<b>240 Volts</b> Pilot Light Body with Bulb Pilot Light Lens - Green (spare bulb B168233-1)	1 1
		OR	
	B228498 B168233-1 B228499-1	<b>115 Volts</b> Pilot Light Body Bulb 110v Pilot Light Lens - Green	1 1 1
6	C137956	Control Panel Assembly	1
7		WAM-E-8-14 Washer M4	6
8		LWM-E-2-2 Lockwasher M4	5
9		NUM-E-2-11 Hex Nut M4	6
10	B137953	Plate - Switch Logo	1
11	B227167	Programme Switch	1
12	B138065-1	Illuminated Push Button Switch	1
13	<b>138100</b>	Identification Ring - Final Rinse	1
14		EP-E-6-23 'P' Clip 3/4"	1
15		EPM-E-11-25 Flexible Conduit 20mm	300mm
16		TH-E-2-7 Vapour Pressure Thermometer 2" dia.	2
17	B138099	Identification Ring - Wash	1
18		EPM-E-11-30 Adaptor 20mm	1
19		EPM-E-11-13 Locknut 20mm	1



Key No.	Part No.	Part Name	Qty.
1	B136186	Specification Plate & Sticker Assembly (includes Key No. 1A & 2)	1
1A	B135137	Specification Plate - European Large	1
2	C136075-1	Sticker - Local Identification	1
3	B59371-1	Timer 60 sec. 220/240v 50Hz	1
	OR		
	B59371-2	Timer 60 sec. 230/240v 60Hz	1
	OR		
	B59371-5	Timer 60 sec. 110v 60Hz	1
4	C136650	Control Box Assembly	1
5		EP-E-2-41 12-way Terminal Block	1
6		SD-E-2-37 Screw Self Tapping No. 4 x 5/8"	8
7		SD-E-2-19 Screw Self Tapping No. 8 x 1/2"	2
8		EP-E-1-25 Fuse Base 30 amp	2
9		EP-E-1-26 Fuse Base Cover 2 amp	1
10		EP-E-1-28 Fuse Carrier 2 amp	1
11		EP-E-1-30 Fuse Cartridge 2 amp	1
12	D137395	Cover Control Box	1
13		RV-E-2-37 Pop Rivet 1/8" Ø x 0.19"	4
14	C135842-1	Relay (Wash Motor) 110v 50Hz	1
		OR	
	C135842-4	Relay (Wash Motor) 115v 60Hz	1
		OR	
	C135842-7	Relay (Wash Motor) 220v 50Hz	1
		OR	
	C135842-8	Relay (Wash Motor) 220v 60Hz	1
		OR	
	C135842-10	Relay (Wash Motor) 240v 50Hz	1
15	C135842-1	Relay (Rinse Motor) 110v 50Hz	1
		OR	
	C135842-4	Relay (Rinse Motor) 115v 60Hz	1
		OR	
	C135842-7	Relay (Rinse Motor) 220v 50Hz	1
		OR	
	C135842-8	Relay (Rinse Motor) 220v 60Hz	1
		OR	
	C135842-10	Relay (Rinse Motor) 240v 50Hz	1

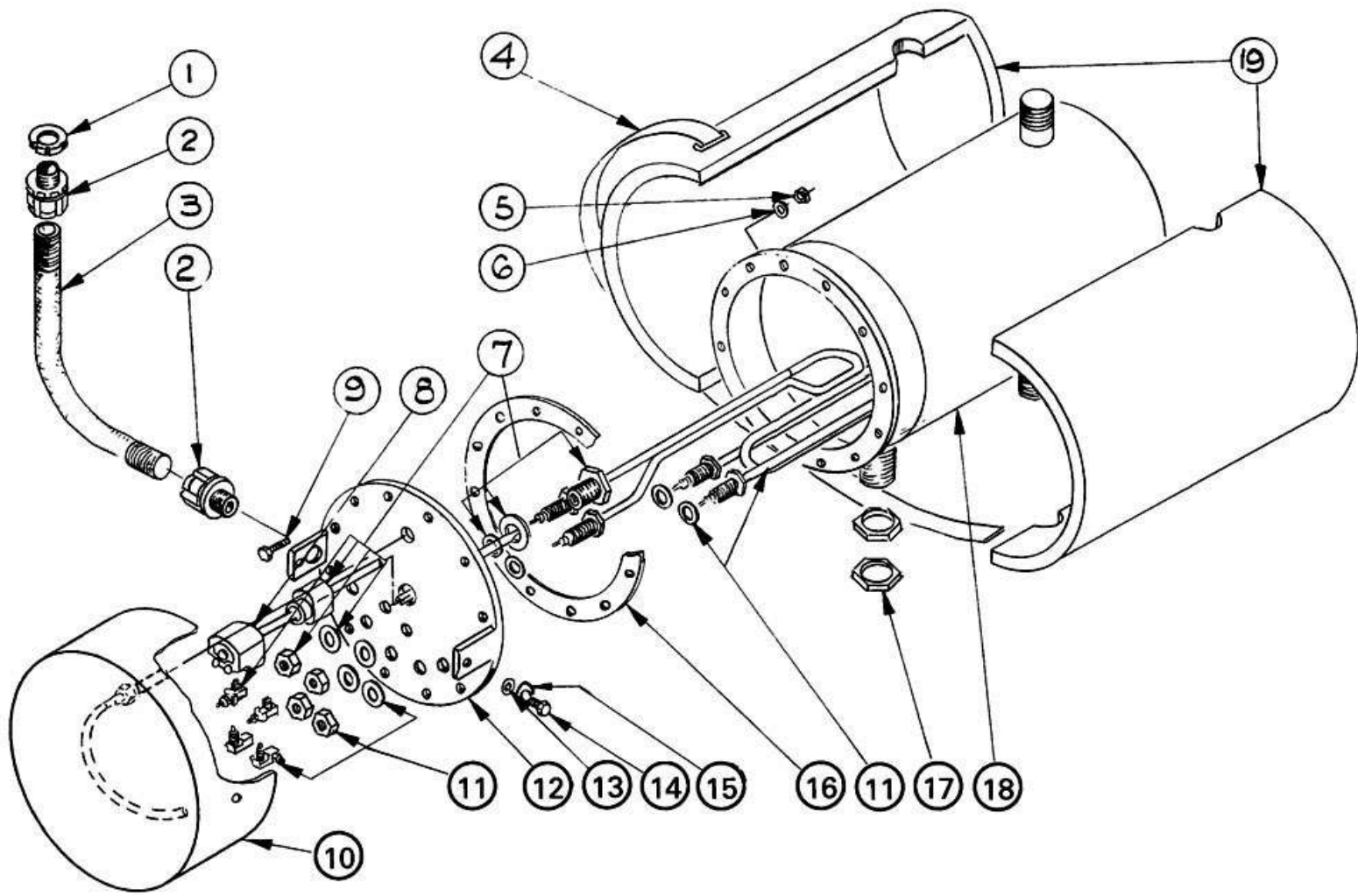


Key No.	Part No.	Part Name	Qty.
16	B168155-2	Earth Bar	1
17		SCM-E-13-30 Screw M6 x 20 Hex. Hd.	2
18		WAM-E-8-28 Washer M6	4
19		NUM-E-3-9 Stiff Nut-aerotite M6	2
20	B166456-4	Terminal Klippon SAK6 (3 phase)	3
		OR	
	B166456-8	Terminal Klippon SAK35 (1 phase)	2
21	B166454-4	Terminal Klippon SAK6	1
22	B168154-3	End Plate (3 phase)	1
		OR	
	B168154-5	End Plate (1 phase)	1
23	B135891-22	Terminal Mounting Rail	1
24		SCM-E-3-4 Screw M4 x 8 CH.HD.	1
25		WAM-E-8-15 Plain Washer M4	1
26		LWM-E-2-1 Lockwasher Single Coil	1
27	B168282-1	End Bracket	2
28	C136639-1	Contactor 220v 50Hz	1
		OR	
	C136639-2	Contactor 240v 50Hz	1
		OR	
	C136639-5	Contactor 220v 60Hz	1
		OR	
	C136639-11	Contactor 115v 60Hz	1
		OR	
	B168988-1	Contactor 220v 50Hz	1
		OR	
	B168988-2	Contactor 240v 50Hz	1
29		SCM-E-12-6 Screw M5 x 12 Hex.Hd.	3
30	M59858	Sign - High Voltage	1
31		EP-E-1-27 Fuse Base Cover 15 amps.	1
32		EP-E-1-32 Fuse Cartridge 15 amps	1
33		EP-E-1-29 Fuse Carrier 15 amps.	1

**HOBART**

**Rinse Cylinder - Electric Heating**

**SM8-E**







## Rinse Cylinder - Electric Heating

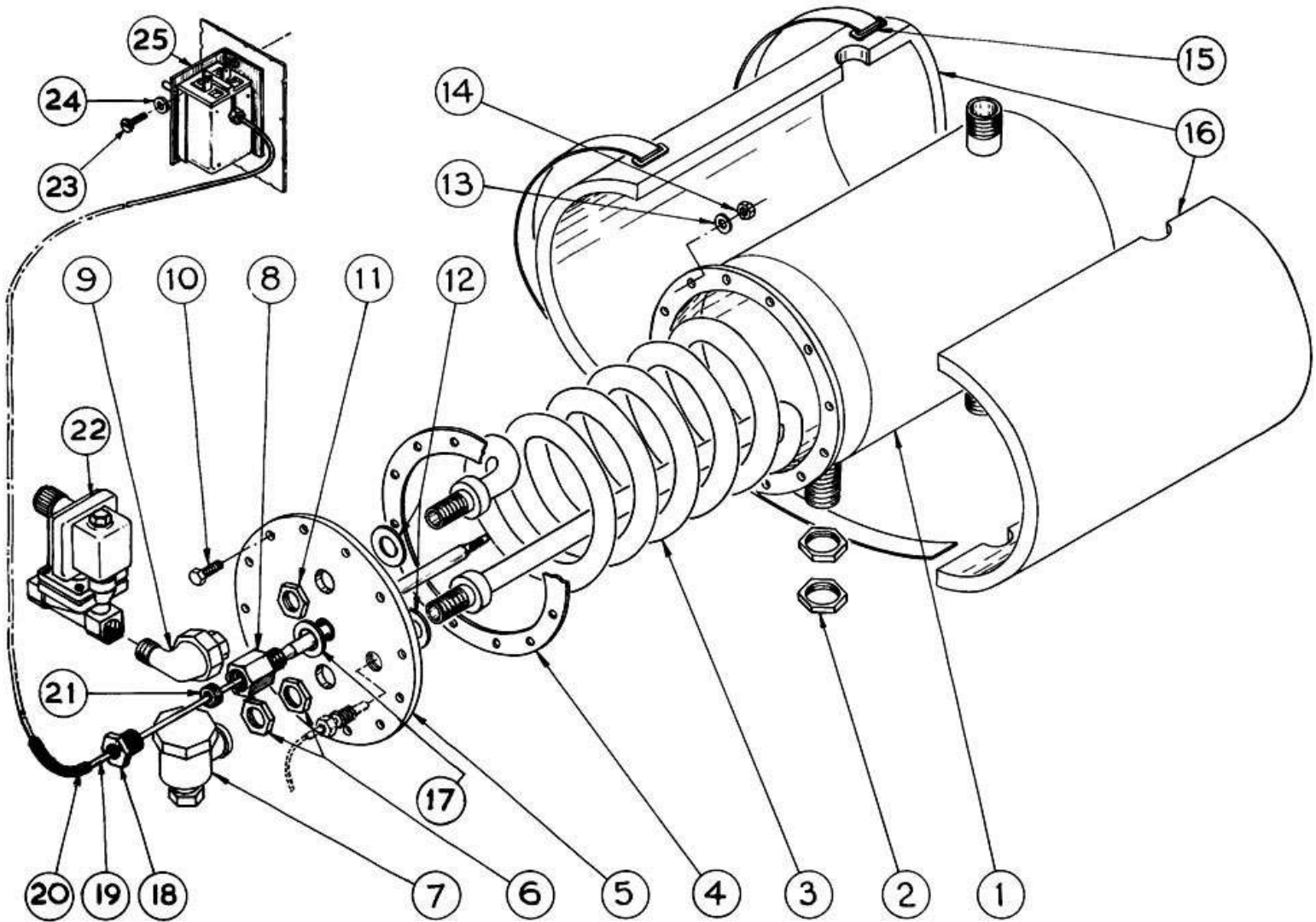
# SM8-E

Key No.	Part No.	Part Name	Qty.
1		EPM-E-11-13 Locknut 20mm	2
2		EPM-E-11-30 Adaptor 20mm	2
3		EPM-11-25 Conduit 'Betaflex' 20mm	120
4		CL-E-2-19 Lagging Band	2
5		NUM-E-3-2 Hex Nut M6	12
6		WAM - E-8-28 Washer M6	12
7	R55950	Steriliser Element 230/250v	1
		OR	
	R55950-1	Steriliser Element 200/220v	1
		OR	
	R55950-2	Steriliser Element 120v	1
8	B135412	Thermostat Stem 11" <b>57248 THERMOSTAT STEM 7"</b>	1
9		SCM-E-13-39 Screw Hex Hd M6 x 25mm	12
10	R54988	Terminal Cover	1
11	R55868	2.1/2kW Element 240v	3
		OR	
	R55868-1	2.1/2kW Element 200/220v	3
		OR	
	R55868-2	2.1/2kW Element 127v	3
12	R56004	Boiler End Plate	1
13		WAM-E-8-28 Washer M6	2
14		SCM-E-13-24 Hex Hd Screw M6 x 16	2
15		LWM-E-3-1 Single Coil Lockwasher M6	2
16	P54874	Gasket	1
17		PF-E-8-29 Backnut 3/4" BSP	4
18	R54871	Boiler Shell Assembly	1
19	R55723	Lagging Jacket	1

**HOBART**

**Steam Rinse Calorifier**

**SM8-E**





# Steam Rinse Calorifier

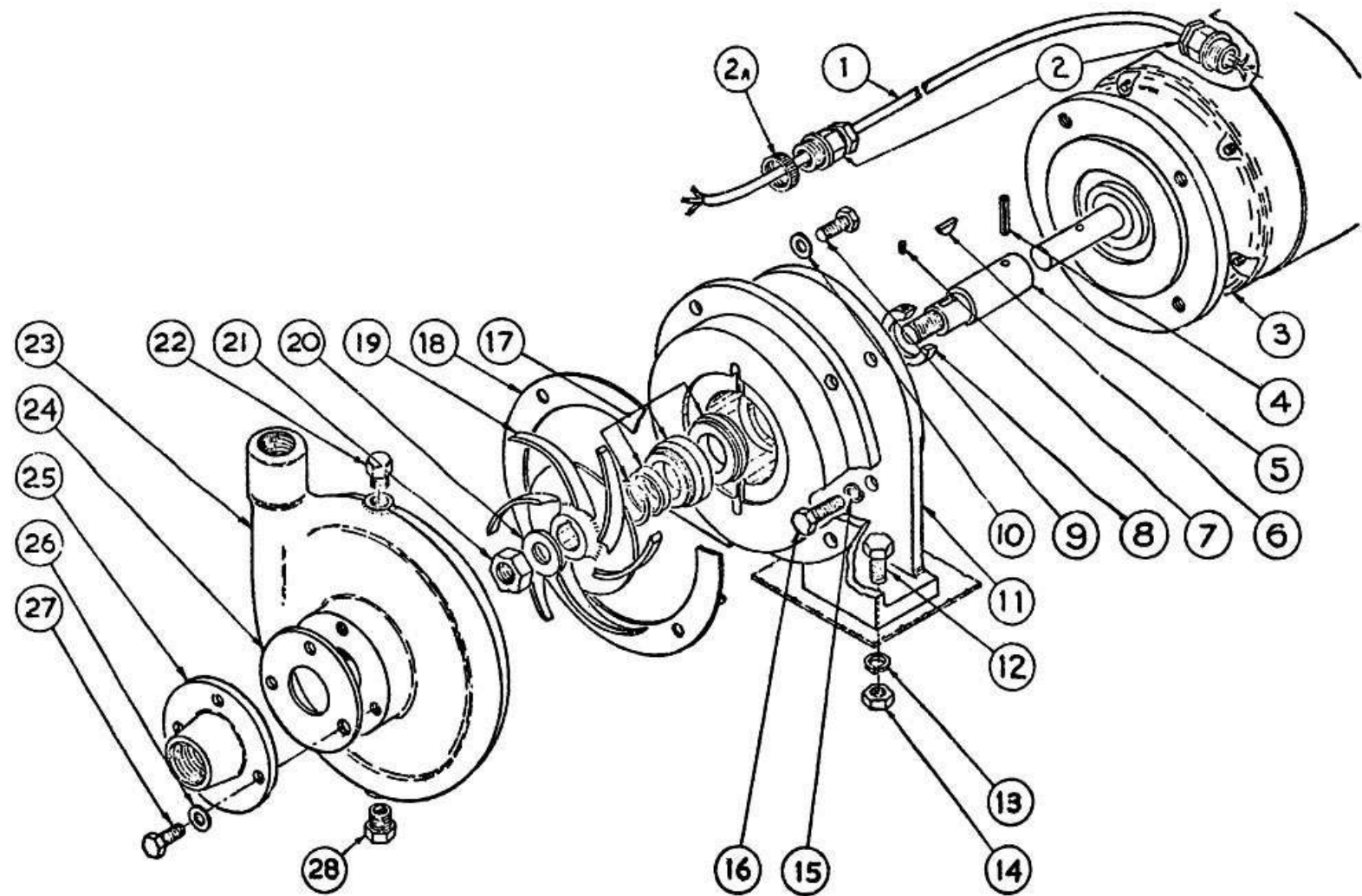
# SM8-E

Key No.	Part No.	Part Name	Qty.
1	R-54871	Boiler shell assembly	1
2		PF-E-8-29 3/4" back nut	4
3	R-54997	Steam coil assembly	1
4	P-54874	Gasket	1
5	P-55369	Boiler end plate	1
6		PF-E-8-28 1/2" back nut	2
7		PF-E-2-43 1/2" Thermostatic steam trap	1
8	M-39377	Union special <b>10 MM THREAD 1MM PITCH</b>	1
9		PF-E-14-35 1/2" Female/male elbow	1
10		SCM-E-13-39 M6 x 25 hex. hd. screw	12
11		PF-E-8-28 1/2" back nut	2
12	M-55716	Washer - red mastic	3
13		WAM-E-8-28 M6 plain washer	12
14		NUM-E-3-2 M6 hex. nut.	12
15		CL-E-2-19 Lagging band	2
16	R-55723	Lagging jacket	1
17	B-136930	Washer - fibre	1
18	B-59703	Nut - gland	1
19	<b>138736</b>	Thermostat	1
20		BF-E-2-28 6mm sleeve - insulating	400mm
21	M-59702	Packing - gland	1
22	<b>140737</b>	1/2" Steam solenoid valve	1
23		SCM-E-3-4 M4 x 8mm cheese hd. screw	2
24		WAM-E-8-15 M4 plain washer	2
25	C-136918	Bracket - thermostat support	1

**HOBART**

Rinse Pump & Motor Unit A.C. and D.C.

**SM8-E**

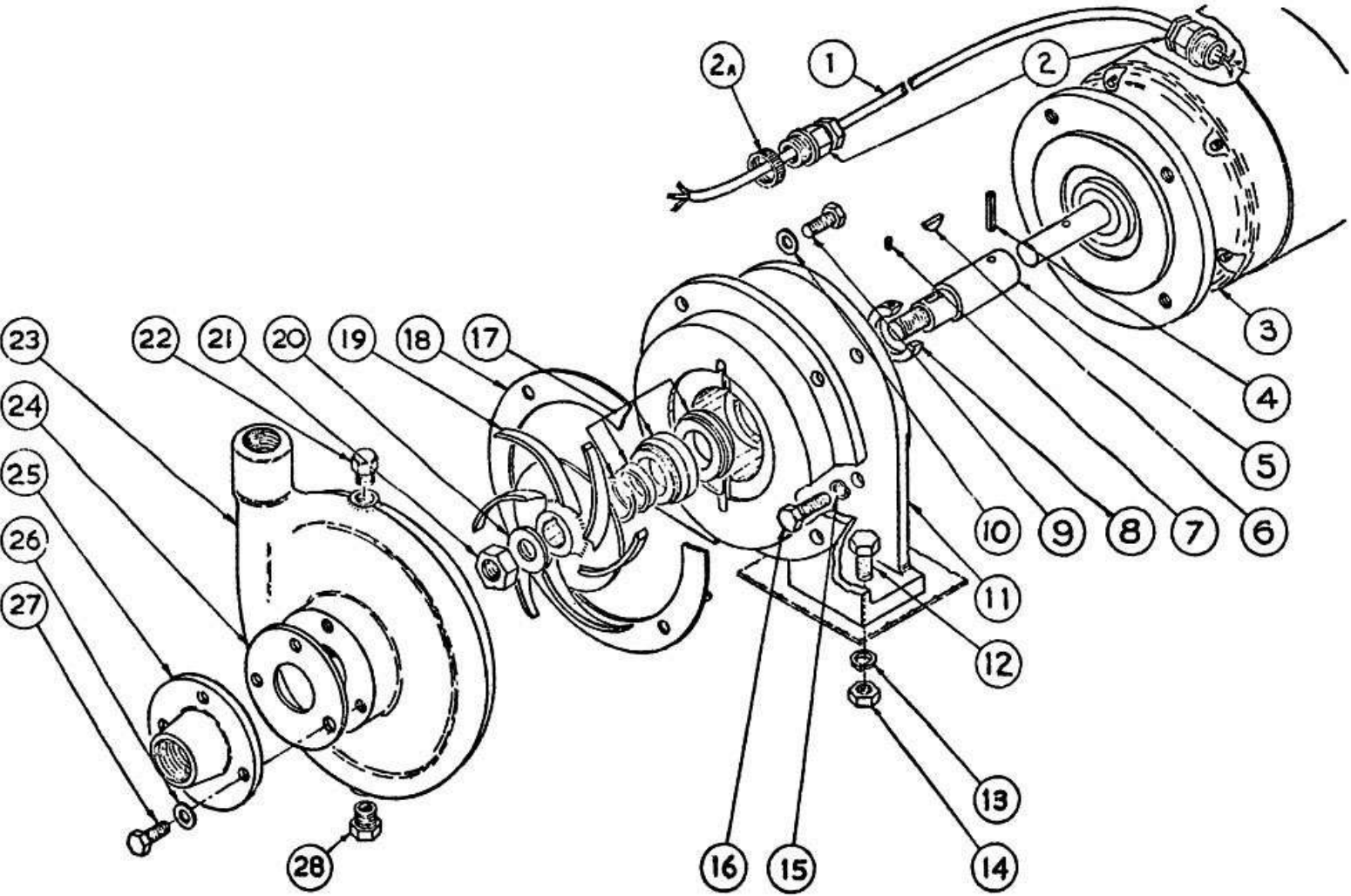


Key No.	Part No.	Part Name	Qty.
1		CA-E-2-7 0.75mm <sup>2</sup> TRS. 3-Core Flexible Cable	762mm
2		EPM-E-11-12 Cable Gland M20	2
2A		EPM-E-11-13 Hex Locknut M20	1
3	D137780-1	Motor Single Phase 220-240v 50Hz 1/4Hp OR	1
	D137780-2	Motor Single Phase 220-240v 60Hz 1/4Hp OR	1
	D137780-3	Motor Single Phase 200-220v 50Hz 1/4Hp OR	1
	D137780-4	Motor Single Phase 200-220v 60Hz 1/4Hp OR	1
	D137780-5	Motor Single Phase 110-120v 50Hz 1/4Hp OR	1
	D137780-6	Motor Single Phase 110-120v 60Hz 1/4Hp OR	1
	ML E1888	Motor Single Phase 220-240v 50Hz 1/2Hp	1
4		PG-E-1-19 3/16" dia. Roll Pin x 7/8" Long	1
5	M56227	Motor Shaft Sleeve	1
6		WK-E-2-6 No.60BS Woodruff Key	1
7		SC-E-5-10 2BA Cup Point Set Screws 1.1/4" Long	1
8	M51088	Water Deflector	1
9		SC-E-9-14 5/16" UNC x 3/4" Hex Hd. Screw	4
10		WA-E-5-30 5/16" Plain Washer	4
11	E-56231	Motor & Pump Support	1
12		SCM-E-7-31 M10 x 30 Hex Hd. Screw	2
13		LWM-E-4-2 M10 Single Coil Lockwasher	2
14		NUM-E-4-1 M10 Hex Nut	2
15		LW-E-3-14 5/16" Single Coil Lockwasher	4
16		SC-E-9-26 5/16"—18UNC Hex Hd. Screw x 1" Long	4
17	A135811	Cyclam Seal Assembly 22mm	1
18	<b>140295</b>	Gasket	1
19	P56196-1	Impeller (50 Cycle & D.C.) OR	1
	P56196-2	Impeller (60 Cycles) OR	1
	P56196-3	Impeller (3000rpm Motor)	1

**HOBART**

Rinse Pump & Motor Unit A.C. and D.C.

**SM8-E**

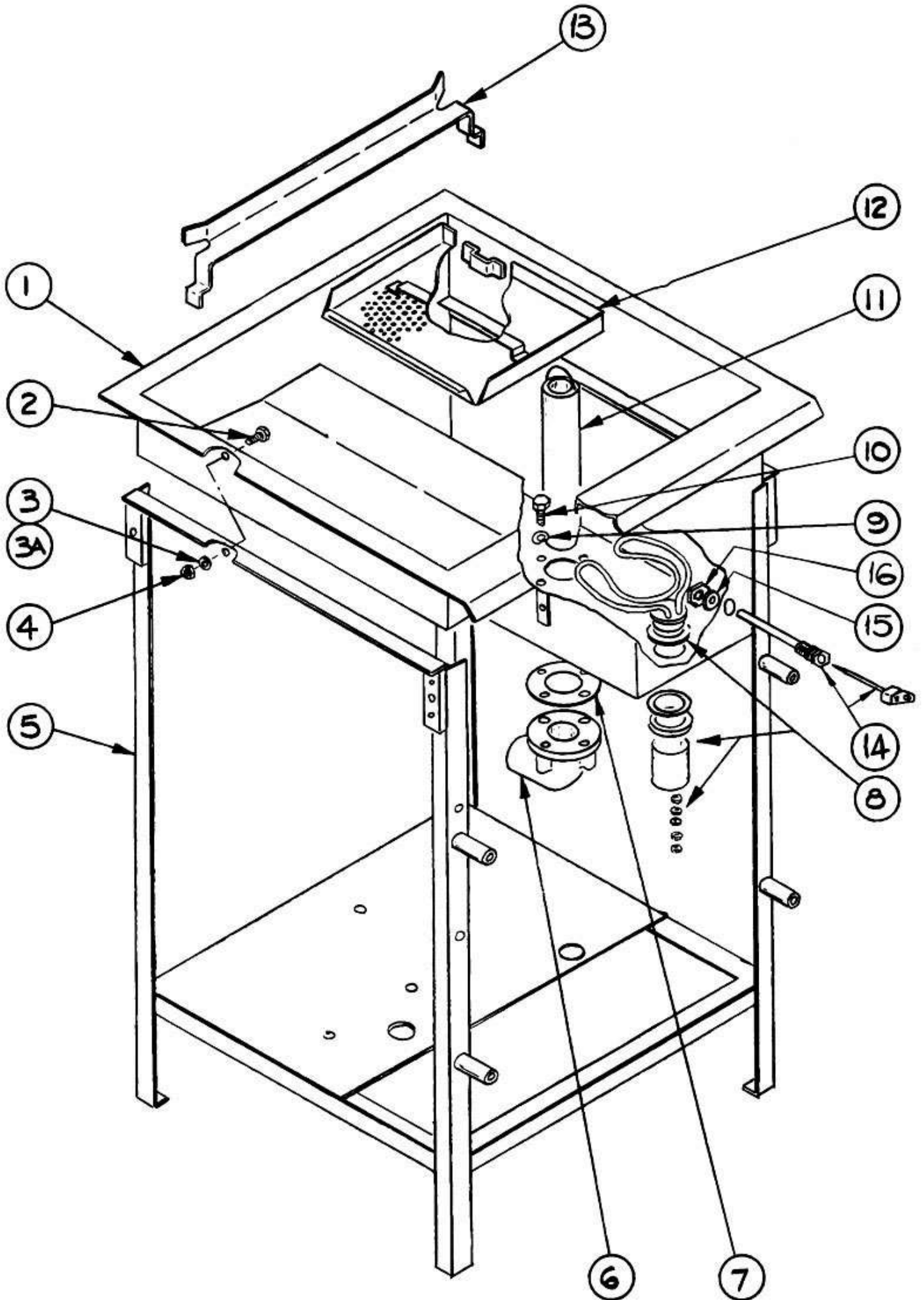




Rinse Pump & Motor Unit A.C. and D.C.

**SM8-E**

Key No.	Part No.	Part Name	Qty.
20		WA-E-4-34 1/2" BS Plain Washer	1
21		NU-E-3-22 1/2"—20UNF Hex Nut	1
22	B136048-1	1/8" BSP Drain Plug	1
23	R56215	Rinse Pump Volute	1
24	M51875	Gasket	1
25	M51753	Pipe Flange	1
26		WA-E-2-13 5/16" BS Plain Washer	3
27		SC-E-9-14 18UNC Hex Hd. Screw x 3/4" Long	3



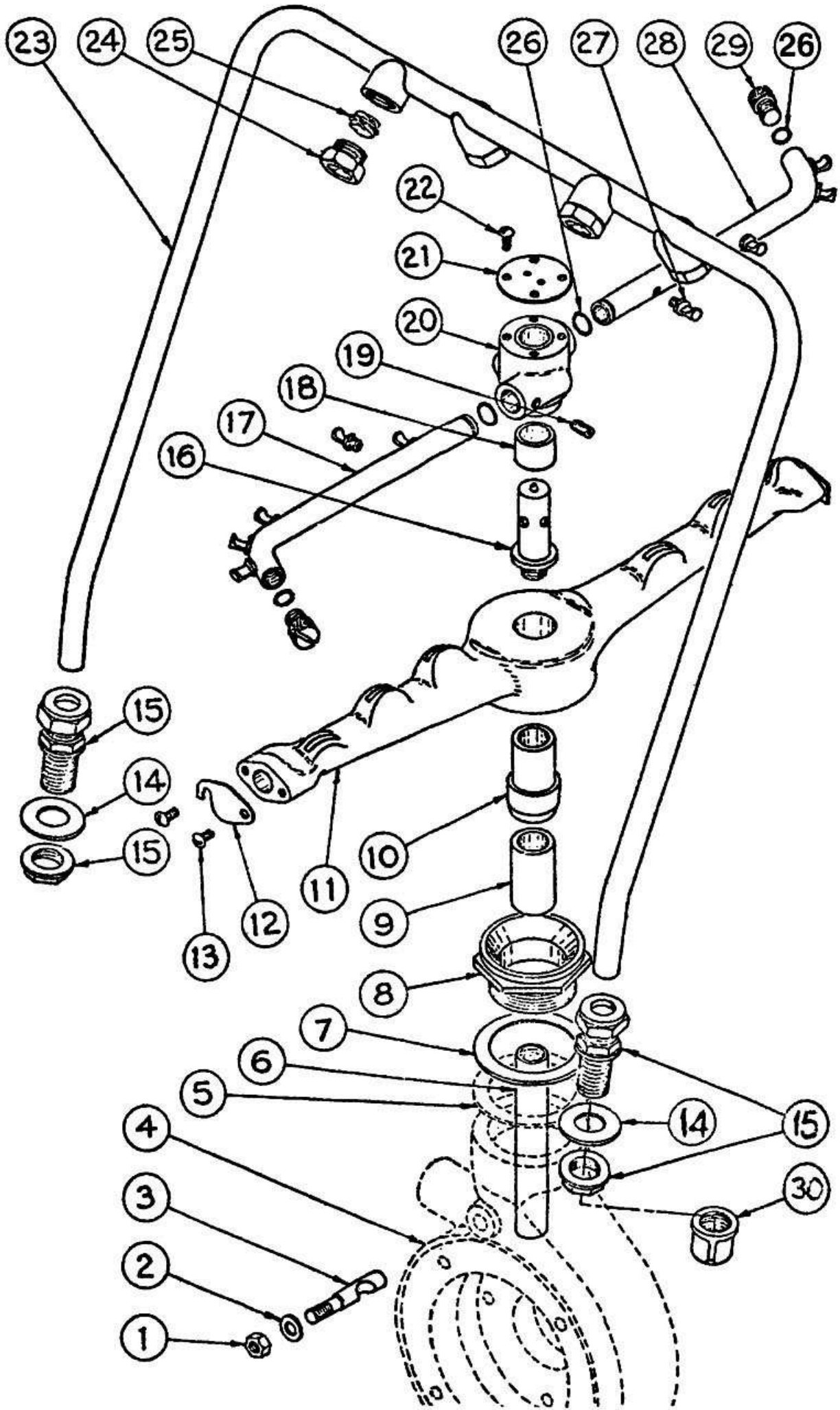




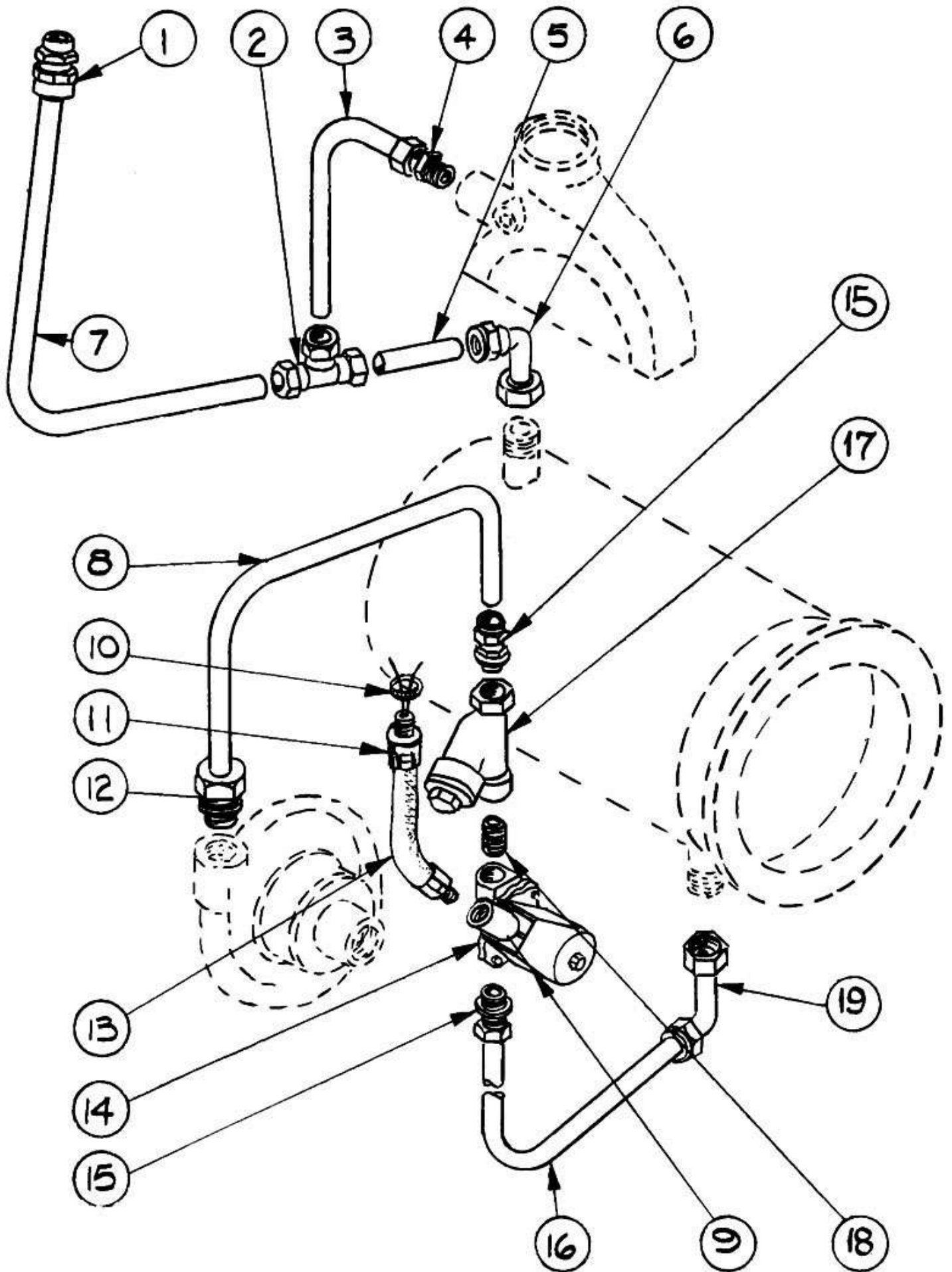
## Frame and Wash Tank

# SM8-E

Key No.	Part No.	Part Name	Qty.
1	D138030	Wash Tank Assembly	1
2		SCM-E-13-24 Screw Hex Hd. M6 x 16mm	4
3		WAM-E-8-28 Washer M6	4
3A		LWM -E-3-1 Lockwasher Single Coil M6	4
4		NUM-E-3-2 Hex Nut M6	4
5	E137396	Supporting Frame Assembly	1
6	R137408	Drain Flange	1
7	<b>140290</b>	Gasket - Drain Flange	1
8	R56192-1	1kW Immersion Heater 230v	1
		OR	
	R56192-2	1kW Immersion Heater 110v	1
9		LWM-E-4-2 Lockwasher Single Coil M10	4
10		SCM-E-15-13 Screw Hex Hd. M10 x 20	4
11	C138038	Overflow Pipe	1
12	P55470	Strainer Pan Assembly	2
13	D138171	Rack Track	2
14	<b>57248</b>	Immersion thermostat complete with pocket. Type P3/7A.	1
15		WA-E-7-20 Red mastic washer.	1
16		PF-E-8-28 1/2" BSP backnut.	1
	<b>55957</b>	<b>S/S SIDE FLAPS</b>	



Key No.	Part No.	Part Name	Qty.
1		NUM-E-3-27 Hex Nut M8	1
2		WAM-E-8-38 Washer M8	1
3	M137403	Retaining Pin - Bearing	1
4	<b>137400</b>	Pump Shell	1
5	<b>140289</b>	Asbestos Washer	1
6	M53765	Bearing Pin - Wash Arm	1
7	M21104	Washer	1
8	P53764	Pump Discharge	1
9	M53768	Spacer - Wash Arm	1
10	M53767	Bearing - Wash Arm	1
11	R137405	Wash Arm	1
12	M53774	End Cover - Wash Arm	2
13		SCM-E-12-6 Screw Hex Hd. M5 x 12	4
14		WA-E-3-16 Washer 7/8" I.D. x 1.5/8" O.D. x 14 SWG	2
15	B136055	Modified 15mm x 1/2" m.i. Straight Coupling	2
16	M53922	Bearing Pin - Rinse Arm	1
17	P55207	Rinse Arm (5 nozzles)	1
18		CB-E-2-7 'Compo' Bearing 3/4" x 1" x 11/16" Long	2
19		SCM-E-13-14 Screw M6 x 12 Socket Set Screw	2
20	R137407	Body - Rinse Arm	1
21	M53380	Pivot Bearing Plate	1
22		SCM-E-12-19 Screw M5 x 10 Rd. Hd.	4
23	D138050	Upper Rinse Pipe Assembly	1
24	P53804	Top - Rinse Nozzle	4
25	R53806	Core - Rinse Nozzle	4
26		GS-E-2-9 'O' Ring - Rinse Arm	4
27	M51604	Rinse Nozzle	9
28	P55206	Rinse Arm (4 Nozzles)	1
29	M53652	Plug - Rinse Arm	2
30		PF-E-8-43 1/2" BSP Cap	1

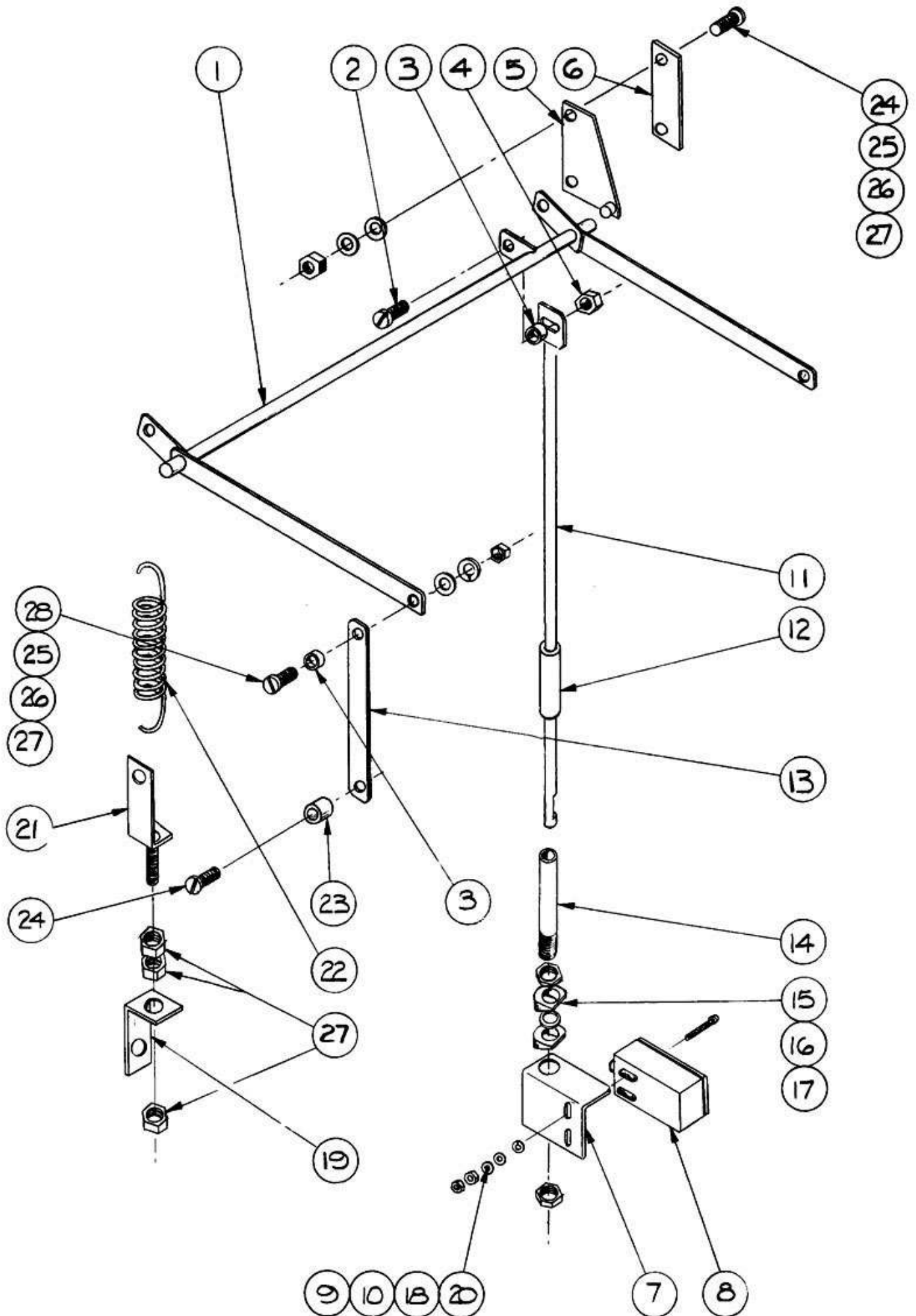




## External Rinse Pipework

# SM8-E

Key No.	Part No.	Part Name	Qty.
1		PFM-E-9-13 1/2" BSP F.I. x 15mm cu. coupling	1
2		PFM-E-9-20 15mm cu. tee	1
3	B136630	Lower Rinse Supply Pipe	1
4		PFM-E-10-8 3/8" BSP x 15mm cu. coupling	1
5	<b>59761-46</b>	Boiler Outlet Pipe	1
6	<b>PFM-E-9-23</b>	3/4" F.I. x 15mm Swivel Tap Adaptor	1
7	C136631	Upper Rinse Supply Pipe	1
8	B136627	Outlet Pipe - Rinse Pump	1
9		EPM-E-11-19 Cable Gland PG11	2
10		EPM-E-11-13 Lock Ring 20mm	1
11		EPM-E-12-12 Cable Gland M20	1
12		PFM-E-10-10 3/4" BSP Male x 15mm cu. Straight Coupling	1
13		CA-E-2-1 1mm <sup>2</sup> 3-core Cable	120mm
14	C59486-1	1/2" Solenoid Valve 230v 50Hz Coil	1
		OR	
	C59486-4	1/2" Solenoid Valve 115v 60Hz coil	1
		OR	
	C59486-6	1/2" Solenoid Valve 115v 50Hz Coil	1
		OR	
	C59486-8	1/2" Solenoid Valve 230v 60Hz Coil	1
15		PFM-E-9-6 Straight Coupling 1/2" m.i. x 15mm cu.	2
16	<b>138379</b>	Boiler Inlet Pipe	1
17		PF-E-2-6 1/2" BSP Line Strainer	1
18		PF-E-8-6 1/2" BSP x 1.1/8" Nipple	1
19	<b>PFM-E-9-23</b>	3/4" F.I. x 15mm Cu. Bent Swivel Tap Adaptor	1
	<b>138378</b>	<b>PIPEWORK ASSY.</b>	
	<b>138377</b>	<b>ASSY. RINSE SUPPLY PIPEWORK</b>	

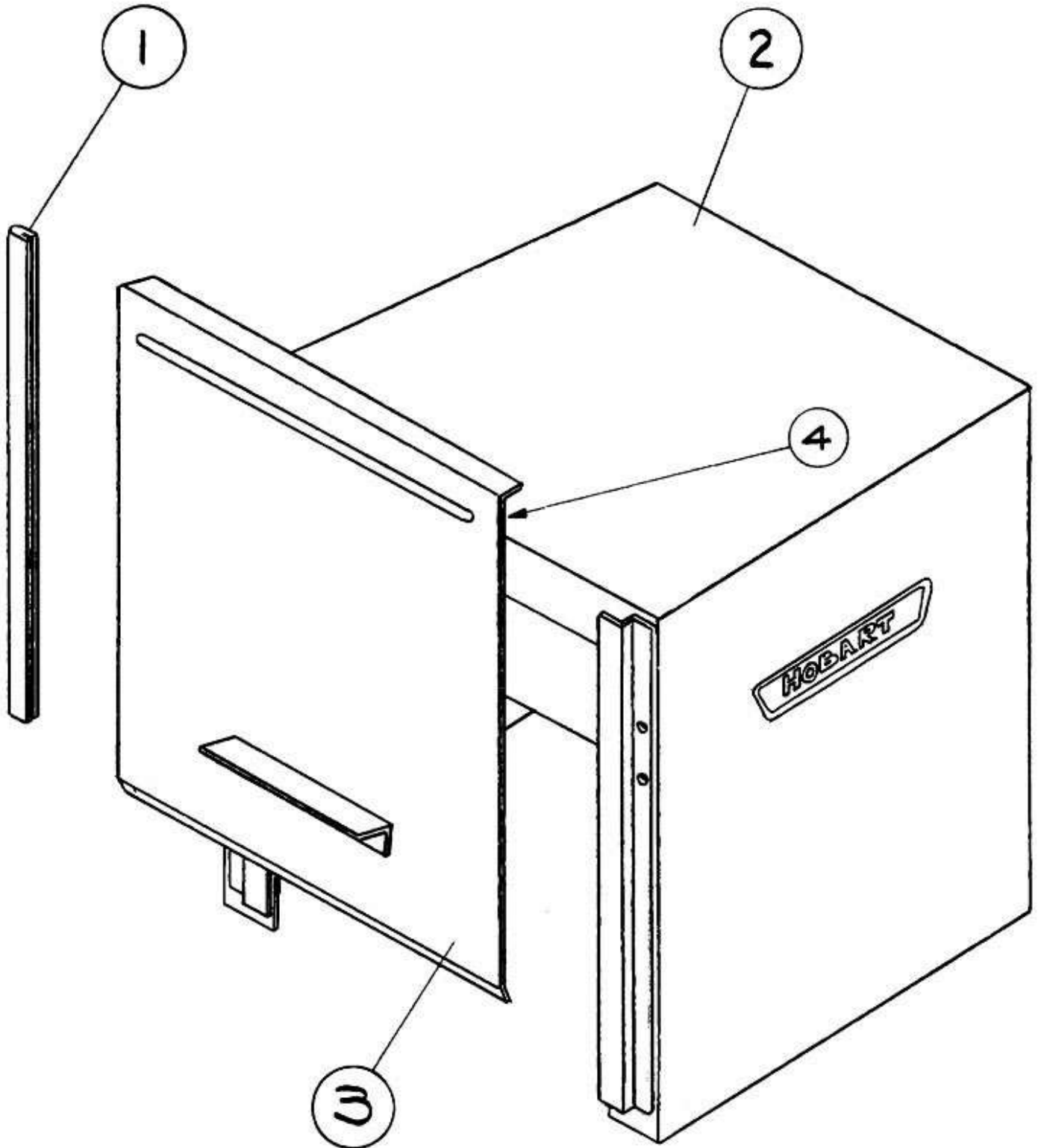




# Door Lift Mechanism

# SM8-E

Key No.	Part No.	Part Name	Qty.
1	D138074	Door Lift Assembly	1
2		SCM-E-13-24 Screw M6 x 16 Hex. Hd.	1
3	B138082	Spacer Door Link	3
4		NUM-E-3-9 Nut M6 Aerotite	1
5	B138084-1	Support Pivot Assembly L.H.	1
	B138084-2	Support Pivot Assembly R.H.	1
6	B138080	Spacer Pivot Support	2
7	B138060	Angle Bracket	1
8	B226916	Switch	1
9		SCM-E-11-47 Screw M4 x 40 Round Hd.	2
10		LWM-E-2-2 Lockwasher M4	2
11	B138087	Rod Assembly Actuator	1
12	B227016	Jacket	1
13	B138064	Door Link	2
14	B138068	Bearing	1
15		NUM-E-4-26 Nut M12 Thin Type	2
16	A137910	Wedge Washer	2
17		WAM-E-8-44 Washer M12	1
18		WAM-E-8-14 Washer M6 Plain	4
19	B138081	Angle - Spring Support	2
20		NUM-E-2-11 Nut M4	4
21	B138093	Bracket Assembly	2
22	B138078	Spring	2
23	B119048	Spacer Door Link	2
24		SCM-E-13-23 Screw M6 x 16 Pan Hd.	6
25		WAM-E-8-28 Washer M6 Plain	6
26		LWM-E-3-1 Lockwasher M6 Single Coil	10
27		NUM-E-3-2 Nut M6 Hex	11
28		SCM-E-13-28 Screw M6 x 16 Mushroom Hd.	2



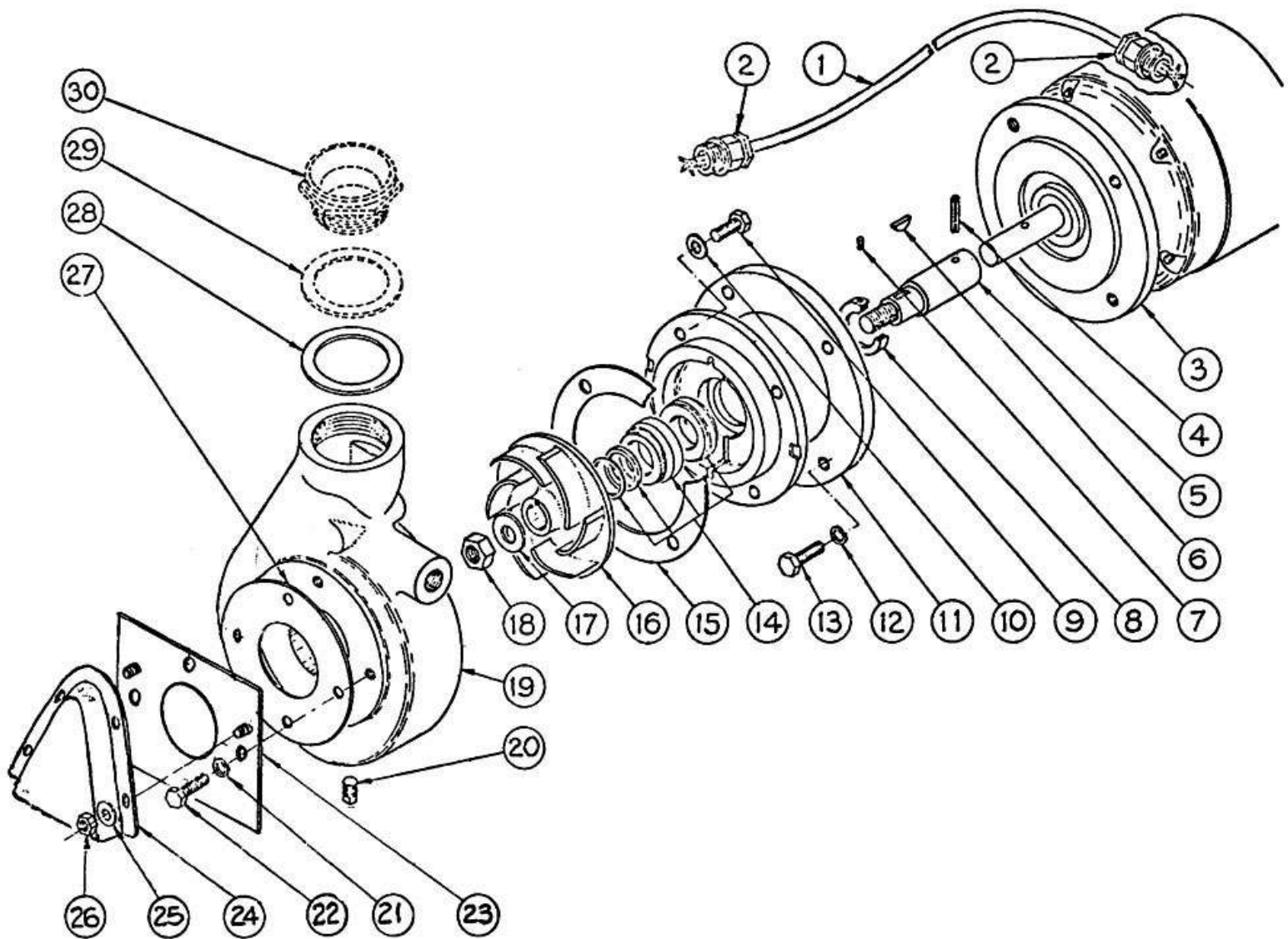
Key No.	Part No.	Part Name	Qty.
1	C112378-44	Door Slide	4
2	E138085	Chamber Assembly	1
3	C138076	Door Assembly	2
4	138088	DOOR STOP	



**HOBART**

**Wash Pump**

**SM8-E**



Key No.	Part No.	Part Name	Qty.
1		CA-E-2-7 0.75mm TRS. 3-core Flexible Cable	610mm
2		EPM-E-11-12 Cable Gland M20	2
2A		EPM-E-11-13 Hex Locknut M20	1
3	D137780-1	Motor Single Phase 220/240v 50Hz 1/4HP OR	1
	D137780-2	Motor Single Phase 220/240v 60Hz 1/4HP OR	1
	D137780-3	Motor Single Phase 200/220v 50Hz 1/4HP OR	1
	D137780-4	Motor Single Phase 200/220v 60Hz 1/4HP OR	1
	D137780-5	Motor Single Phase 110/120v 50Hz 1/4HP OR	1
	D137780-6	Motor Single Phase 110/120v 60Hz 1/4HP OR	1
	ML E1888	Motor Single Phase 220/240v 50Hz 1/2HP	1
4		PG-E-1-19 3/16" dia. Roll Pin x 7/8" Long	1
5	M56227	Motor Shaft Sleeve	1
6		WK-E-2-6 No. 60BS Woodruff Key	1
7		SC-E-5-10 2BA Cup point Set Screw x 1/4" Long	1
8	M51088	Water Deflector	1
9		SC-E-9-14 5/16" UNC x 3/4" Long Hex. Hd. Screw	4
10		WA-E-5-30 5/16" Plain Washer Copper	4
11	R53749	Motor Support	1
12		LW-E-3-14 5/16" Single Coil Lockwasher	4
13		SC-E-9-26 5/16" UNC x 1" Long Hex. Hd. Screw	3
14	A135811	22mm "Cyclam" Seal Assembly	1
15	M104063	Gasket	1
16	R53758-1	Impeller - 50 Cycles OR	1
	R53758-2	Impeller - 60 Cycles	1
17		WA-E-4-34 1/2" Plain Washer	1
18		NU-E-3-22 1/2" UNF Hex. Nut	1
19	D137400	Pump Shell	1
20		PF-E-7-41 1/8" BSP Drain Plug	1
21		LWM-E-3-27 M8 Single Coil Lockwasher	4
22		SCM-E-14-24 M8 x 25mm Hex. Hd. Screw	4